

View Online at <https://aerobasegroup.com/nsn/5365-00-818-9400>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.015 inches

**Width:**

0.062 inches

**Overall Length:**

0.090 inches

**Thread Size:**

1.000-40

**Bore Diameter:**

0.875 inches

**Depth:**

Between 0.035 inches and 0.040 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

0.461 inches

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Material:**

Steel, aisi 303

**Material:**

Steel comp 303

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated

**Fsc Application Data:**

Bomb directorjet, airborne

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d