

View Online at <https://aerobasegroup.com/nsn/5365-00-818-9400>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.015 inches

Width:

0.062 inches

Overall Length:

0.090 inches

Thread Size:

1.000-40

Bore Diameter:

0.875 inches

Depth:

Between 0.035 inches and 0.040 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

0.461 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, aisi 303

Material:

Steel comp 303

Surface Treatment:

Passivate

Surface Treatment:

Passivated

Fsc Application Data:

Bomb directorjet, airborne

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d