

View Online at <https://aerobasegroup.com/nsn/5365-00-820-7658>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.075 inches

Width:

0.125 inches

Overall Length:

0.500 inches

Thread Size:

1.188-18

Bore Diameter:

0.938 inches

Depth:

0.150 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Slotted face

Material Hardness Rating:

Between 27.0 rockwell c and 33.0 rockwell c

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, sae 4130

Material:

Steel comp 4130

Surface Treatment:

Cadmium

Surface Treatment:

Cadmium plated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d