

View Online at <https://aerobasegroup.com/nsn/5365-00-830-3509>

**Thread Pitch Diameters:**

+3.7270/+3.8050 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.025 inches

**Width:**

0.375 inches

**Overall Length:**

Between 0.465 inches and 0.485 inches

**Thread Size:**

3.812-16

**Bore Diameter:**

Between 3.399 inches and 3.406 inches

**Depth:**

0.100 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Buttress

**Drive Type:**

Slotted face

**Material Hardness Rating:**

Between 26.0 rockwell c and 34.0 rockwell c

**Accommodation Type And Quantity:**

10 slots

**Angle Between Accommodations In Deg:**

36.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Material:**

Steel, ams6415

**Material:**

Steel, ams6415

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d