

View Online at <https://aerobasegroup.com/nsn/5365-00-830-3509>

Thread Pitch Diameters:

+3.7270/+3.8050 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.025 inches

Width:

0.375 inches

Overall Length:

Between 0.465 inches and 0.485 inches

Thread Size:

3.812-16

Bore Diameter:

Between 3.399 inches and 3.406 inches

Depth:

0.100 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Buttress

Drive Type:

Slotted face

Material Hardness Rating:

Between 26.0 rockwell c and 34.0 rockwell c

Accommodation Type And Quantity:

10 slots

Angle Between Accommodations In Deg:

36.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, ams6415

Material:

Steel, ams6415

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d