

View Online at <https://aerobasegroup.com/nsn/5365-00-836-9799>

Thread Pitch Diameters:

+2.7050/+2.7090 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.055 inches

Width:

0.250 inches

Overall Length:

0.435 inches

End Radius:

0.047 inches

Thread Size:

2.750

Bore Diameter:

2.370 inches

Depth:

0.185 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unj or nj

Drive Type:

Slotted face

Material Hardness Rating:

C40 to c47

Accommodation Type And Quantity:

12 slots

Angle Between Accommodations In Deg:

30.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Rounded

Process End Location:

Both ends

Material:

Steel, ams 5643

Material:

Steel comp 630

Surface Treatment:

Silver

Surface Treatment:

Silver plated

Fsc Application Data:

Cylinder assembly, aircraft engine accessory, model no. Tf30-l1

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d