

View Online at <https://aerobasegroup.com/nsn/5365-00-838-3563>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.040 inches

Overall Length:

0.329 inches

Diameter:

0.202 inches

Thread Size:

1-5/8 in. -18

Bore Diameter:

0.750 inches

Depth:

0.223 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Drilled face

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

0.5625 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Aluminum alloy, 2024, t851

Material:

Aluminum alloy 2024

Surface Treatment:

Anodize

Surface Treatment:

Anodized

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d