

View Online at <https://aerobasegroup.com/nsn/5365-00-838-3563>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.040 inches

**Overall Length:**

0.329 inches

**Diameter:**

0.202 inches

**Thread Size:**

1-5/8 in. -18

**Bore Diameter:**

0.750 inches

**Depth:**

0.223 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

0.5625 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Material:**

Aluminum alloy, 2024, t851

**Material:**

Aluminum alloy 2024

**Surface Treatment:**

Anodize

**Surface Treatment:**

Anodized

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d