

View Online at <https://aerobasegroup.com/nsn/5365-00-838-4758>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

0.094 inches

Overall Length:

0.250 inches

Thread Size:

1 in. -14

Bore Diameter:

0.406 inches

Depth:

0.094 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unf

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Material:

Steel, qq-s-633 amend 2, fs 1018 to fs 1025

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Steel, qq-s-633 amend 2, fs 1018 to fs 1025

Surface Treatment:

Phosphate

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Fsc Application Data:

Mount, combination gun, m78, 90-mm

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d