

View Online at <https://aerobasegroup.com/nsn/5365-00-838-4758>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

0.094 inches

**Overall Length:**

0.250 inches

**Thread Size:**

1 in. -14

**Bore Diameter:**

0.406 inches

**Depth:**

0.094 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unf

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, qq-s-633 amend 2, fs 1018 to fs 1025

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Steel, qq-s-633 amend 2, fs 1018 to fs 1025

**Surface Treatment:**

Phosphate

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**Fsc Application Data:**

Mount, combination gun, m78, 90-mm

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d