

View Online at <https://aerobasegroup.com/nsn/5365-00-840-1785>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.060 inches

**Width:**

0.190 inches

**Overall Length:**

1.010 inches

**Thread Size:**

1.437-16

**Bore Diameter:**

0.940 inches

**Depth:**

0.250 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Slotted face

**Material Hardness Rating:**

33.000 rockwell c

**Accommodation Type And Quantity:**

6 slots

**Angle Between Accommodations In Deg:**

60.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Material:**

Steel, qq-s-634, comp 1040-canceled or steel, sae 1052 or steel, qq-s-637, comp 1141

**Material:**

Steel comp 1040 or steel comp 1552 or steel comp 1141

**Fsc Application Data:**

20 mm repositioner, machine gun

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fiig:**

T252-d