

View Online at <https://aerobasegroup.com/nsn/5365-00-844-6396>

Thread Pitch Diameters:

+6.3277/+6.3933 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.062 inches

Overall Length:

0.875 inches

Diameter:

0.406 inches

Thread Size:

6.500 in. -8

Bore Diameter:

4.625 inches

Depth:

0.437 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Ns

Drive Type:

Drilled face

Accommodation Type And Quantity:

4 holes

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

2.750 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Special Features:

One drive hold drilled through ring and thd 0.375 in. - 24 unf - 2b, 0.437 in. Lg of thd

Material:

Steel, qq-s-624, comp 4140-canceled or steel, qq-s-624, comp 5140-canceled or steel, qq-s-624, comp 8640-canceled or steel, qq-s-624, comp 8740-canceled

Material:

Steel comp 4140 or steel comp 5140 or steel comp 8640 or steel comp 8740

Surface Treatment:

Phosphate

Surface Treatment:

Phosphate

Fsc Application Data:

Cylinder head lock, winch vehicle hold spade

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d