

View Online at <https://aerobasegroup.com/nsn/5365-00-846-4641>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

1.070 inches

**Diameter:**

0.093 inches

**Thread Size:**

1-7/16 in.-32

**Bore Diameter:**

0.840 inches

**Depth:**

0.046 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Ns

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

1.187 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, qq-s-763, class 303, cond a

**Material:**

Steel comp 303

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated

**Fsc Application Data:**

Quadrant, fire control, antiaircraft fire control equipment

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d