

View Online at <https://aerobasegroup.com/nsn/5365-00-854-0193>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

Between 0.400 inches and 0.420 inches

Overall Length:

Between 0.300 inches and 0.320 inches

Thread Size:

1.938-16

Bore Diameter:

Between 1.490 inches and 1.510 inches

Depth:

Between 0.070 inches and 0.100 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Slotted face

Material Hardness Rating:

36.000 rockwell c

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Material:

Steel, ams 5591

Material:

Steel comp 410

Surface Treatment:

Passivated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d