

View Online at <https://aerobasegroup.com/nsn/5365-00-859-0514>

**Thread Pitch Diameters:**

+2.6730/+2.8330 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.050 inches

**Overall Length:**

0.780 inches

**Diameter:**

0.250 inches

**Thread Size:**

2.500-8

**Bore Diameter:**

Between 1.387 inches and 1.390 inches

**Depth:**

0.200 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Npsm

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

1.000 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Material:**

Aluminum alloy, qq-a-200/3, 2024-t4

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Aluminum alloy, qq-a-200/3, 2024-t4

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d