Externally Threaded Ring - Page 1 of 2



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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Casehardening Indicator:	
Not casehardened	
Width:	
0.050 inches	
Overall Length:	
0.125 inches	
Thread Size:	
0.190-32	
Bore Diameter:	
Between 0.092 inches and 0.097 inches	
Depth:	
0.030 inches	
Bore Shape:	
Straight	
Screw Thread Series Designator:	
Unf	
Drive Type:	
Slotted face	
Material Hardness Rating:	
Between 38.0 rockwell c and 42.0 rockwell c	
Accommodation Type And Quantity:	
2 slots	
Angle Between Accommodations In Deg:	
180.0	
Beveled Thread:	
Not included	
Bore Annular Internal Serration:	
Not included	
Setscrew Locking Notch:	
Not included	
Material:	
Steel, qq-s-763, class 416	
Material:	
Steel comp 416	
Surface Treatment:	
Passivate	
Surface Treatment:	
Passivated	

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d

