

View Online at <https://aerobasegroup.com/nsn/5365-00-871-8117>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

Between 0.740 inches and 0.750 inches

**Overall Length:**

Between 0.660 inches and 0.680 inches

**Thread Size:**

1.188-16

**Bore Diameter:**

0.650 inches

**Depth:**

0.250 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Hex head

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

0.415 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Any acceptable

**Material:**

Aluminum alloy, qq-a-225/6, alloy 2024, t6

**Material:**

Aluminum alloy 2024

**Surface Treatment:**

Chemical film, mil-c-5541

**Surface Treatment:**

Chemical film, mil-c-5541

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d