

View Online at <https://aerobasegroup.com/nsn/5365-00-878-0293>

Thread Pitch Diameters:

+2.2073/+2.2123 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.015 inches

Width:

0.250 inches

Overall Length:

0.312 inches

Thread Size:

2.250-18

Bore Diameter:

1.810 inches

Depth:

0.125 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Slotted face

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Titanium alloy

Material:

Titanium alloy

Surface Treatment:

Enamel

Surface Treatment:

Enamel

Fsc Application Data:

Missile guidance set

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d