

View Online at <https://aerobasegroup.com/nsn/5365-00-878-0293>

**Thread Pitch Diameters:**

+2.2073/+2.2123 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.015 inches

**Width:**

0.250 inches

**Overall Length:**

0.312 inches

**Thread Size:**

2.250-18

**Bore Diameter:**

1.810 inches

**Depth:**

0.125 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Titanium alloy

**Material:**

Titanium alloy

**Surface Treatment:**

Enamel

**Surface Treatment:**

Enamel

**Fsc Application Data:**

Missile guidance set

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

T252-d