

View Online at <https://aerobasegroup.com/nsn/5365-00-878-1216>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

22.0

Chamfer Length:

0.630 inches

Width:

0.870 inches

Overall Length:

0.750 inches

Thread Size:

2.000-20

Bore Diameter:

Between 1.187 inches and 1.200 inches

Depth:

0.150 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unj

Drive Type:

Slotted face

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Steel, mil-s-6758

Material:

Steel comp 4130

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d