

View Online at <https://aerobasegroup.com/nsn/5365-00-882-8302>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

45.000 inches

Overall Length:

0.250 inches

Thread Size:

1-5/16 in. - 18

Bore Diameter:

Between 0.752 inches and 0.754 inches

Depth:

0.090 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Nef

Drive Type:

Dk face drive

Material Hardness Rating:

C31 toc35

Accommodation Type And Quantity:

D92 in. Min dia

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

0.547 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive I50 in. Lg. Over-all

Material:

Steel, qq-s-763, class 410, cond h

Material:

Steel comp 410

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d