Externally Threaded Ring - Page 1 of 2



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Thread Direction:         Right-hand         Casehardening Indicator:         Not casehardened         Chamfer Angle In Deg:         45.0         Chamfer Length:         45.000 Inches         Overall Length:         0.250 Inches         Thread Size:         1.576 In . 18         Boro Diametor:         Boto Diametor:         Boto Size:         0.300 Inches         Dory Diametor:         Boto Size:         Dory Diametor:         Boto Size:         Dory Diametor:         Boto Size:         Dory Diametor:         Dation Size:         Dation Si	Thread Class:	
Right-hand   Casehardening Indicator:   Not casehardened   Chamfer Angle In Deg:   45.0   Chamfer Length:   45.00   Chamfer Length:   45.00 inches   Overall Length:   45.00 inches   Overall Commercia   15/16 in 18   Boro Dimeter:   Between 0.752 inches and 0.754 inches   Depth:   0.030 inches   Boro Shape:   Straight   Screw Thread Sories Designator:   Net   Straight   Screw Thread Sories Designator:   Net   Difter   Difter   Difter   Other Shape:   Straight   Screw Thread Sories Designator:   Net   Difter   Difter   Difter   Other Shape:   Straight   Screw Thread Sories Designator:   Net   Difter   Difter <tr< th=""><th>3a</th><th></th></tr<>	3a	
Casehardenig Indicator:         Not casehardened         Chamfer Angle In Deg:         45.0         Chamfer Length:         45.00 inches         Overall Length:         45.00 inches         Overall Length:         0.260 inches         1.710 inches         0.820 inches         1.710 inches         0.820 inches         0.820 inches         0.820 inches         0.820 inches         0.820 inches         0.752 inches and 0.754 inches         0.920 inches         0.921 inche         0.921 inches         0.921 inches         0.921 inches         0.942 inches         0.942 inches         0.942 inches         0.942 inches         0.942 inches         0.942 inches	Thread Direction:	
Not casehardened         Chamfer Angle In Deg:         45.0         Stom Inches         Chamfer Length:         63.000 inches         Overall Length:         0.250 inches         Thread Stz:         1.5/16 in. 18         Bore Diameter:         Between 0.752 inches and 0.754 inches         Depth:         0.090 inches         Bore Shape:         Straight	Right-hand	
Chamfer Angle in Deg:         45.0         Chamfer Length:         45.00 inches         Overall Length:         45.00 inches         Overall Length:         0.250 inches         Thread Size:         1-5/16 in - 18         Bore Dameter:         Between 0.752 inches and 0.754 inches         Depth:         0.090 inches         Bore Shape:         Straight         Straight         Straight         Dive Type:         Dive Type:         Dive Type:         Dive Type:         Dix face drive         Accommodation Type And Quantity:         Ds2 in. /m drid         Angle Between Accommodations In Deg:         0.0         Radius From Geometric Axis To Accommodation:         0.347 inches         Beveled Thread:         Not included         Beveled Thread:         Not included         Bere Edge Process:         Chainfield         Straight         Straight         Straight         Bere Edge Process:         Chainfield         Strateret Location:	Casehardening Indicator:	
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Overall Length:         0.250 inches         Thread Size:         1-5/16 in 18         Bore Diameter:         Between 0.752 inches and 0.754 inches         Depth:         0.90 inches         Bore Shape:         Straight         Screw Thread Series Designator:         Nef         Drive Type:         Dk face drive         Material Hardness Rating:         C31 toc35         Accommodation Type And Quantity:         Ds2 in. Min dia         Angle Between Accommodations In Deg:         0.0         Radius From Geometric Axis To Accommodation:         0.547 inches         Boreidel Thread:         Not included         Bore Annular Internal Serration:         Not included         Bore Annular Internal Serration:         Not included         Bore Edge Process:         Chardnered         Process End Location:	Chamfer Length:	
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Thread Size:         1-5/16 in 18         Bore Diameter:         Between 0.752 inches and 0.754 inches         Depti:         0.000 inches         Bore Shape:         Straight         Straight         Screw Thread Series Designator:         Nef         Divite Type:         Dix face drive         Material Hardness Rating:         C31 toc35         Accommodation Type And Quantity:         D92 in. Min dia         Angle Between Accommodations In Deg:         90.0         Ratius From Geometric Axis To Accommodation:         0.647 inches         Beveled Thread:         Not included         Bore Annular Internal Serration:         Not included         Bore Edge Process:         Charding Processe End Location:	Overall Length:	
1-5/16 in 18         Bore Diameter:         Between 0.752 inches and 0.754 inches         Depth:         0.090 inches         Bore Shape:         Straight         Bore Shape:         Straight         Scree Thread Series Designator:         Nef         Drive Type:         Dk face drive         Material Hardness Rating:         C31 toc35         Accommodation Type And Quantity:         D92 in. Min dia         Angle Between Accommodations In Deg:         90.0         Radius From Geometric Axis To Accommodation:         0.547 inches         Beveled Thread:         Not included         Bore Annular Internal Serration:         Not included         Setscrew Locking Notch:         Not included         Bore Edge Process:         Chamfered	0.250 inches	
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Drive I50 in. Lg. Over-all	Process End Location:	
	Drive I50 in. Lg. Over-all	

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Externally Threaded Ring - Page 2 of 2

Material:

Steel, qq-s-763, class 410, cond h

#### Material:

Steel comp 410

Shelf Life:

N/a

## Unit Of Measure:

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### Demilitarization:

No

#### Fiig:

T252-d

