

View Online at <https://aerobasegroup.com/nsn/5365-00-894-4988>

Thread Pitch Diameters:

+0.9160/+0.9190 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Overall Length:

Between 0.140 inches and 0.144 inches

Diameter:

Between 0.036 inches and 0.040 inches

Thread Size:

0.9350-40

Bore Diameter:

0.775 inches

Depth:

Between 0.140 inches and 0.144 inches

Bore Shape:

Straight

Screw Thread Series Designator:

(uns) nonstandard

Drive Type:

Drilled face

Thread Location:

Both ends

Accommodation Type And Quantity:

4 holes

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

0.422 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Any acceptable

Material:

Steel, qq-s-763, class 316, cond a

Material:

Steel comp 316

Surface Treatment:

Passivate

Surface Treatment:

Passivated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d