

View Online at <https://aerobasegroup.com/nsn/5365-00-895-9410>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

50.0

Chamfer Length:

0.040 inches

Width:

0.500 inches

Overall Length:

Between 0.430 inches and 0.450 inches

Thread Size:

9.3875-12

Bore Diameter:

Between 8.670 inches and 8.690 inches

Depth:

Between 0.160 inches and 0.180 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Slotted inner face

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Special Features:

Max surface finish, all surfaces 125 microinches aa

Material:

Steel, ams 6415 comp 9340

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Surface Treatment:

Black oxide coated mil-c-13924 class 1 grade a

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Black oxide coated mil-c-13924 class 1 grade a

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d