

View Online at <https://aerobasegroup.com/nsn/5365-00-912-5295>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.025 inches

Overall Length:

0.200 inches

Diameter:

0.125 inches

Thread Size:

1.In.-32

Bore Diameter:

0.532 inches

Depth:

0.100 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Ns

Drive Type:

Drilled face

Accommodation Type And Quantity:

4 holes

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

0.375 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, mil-s-6758, cond d4

Material:

Steel comp 4130

Surface Treatment:

Cadmium

Surface Treatment:

Cadmium plated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d