

View Online at <https://aerobasegroup.com/nsn/5365-00-913-5507>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

0.125 inches

**Overall Length:**

0.250 inches

**Thread Size:**

1-1/8 in.-18

**Bore Diameter:**

0.379 inches

**Depth:**

0.156 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

6 slots

**Angle Between Accommodations In Deg:**

60.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, ams 5639

**Material:**

Steel comp 304

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

T252-d