

View Online at <https://aerobasegroup.com/nsn/5365-00-922-1461>

Thread Pitch Diameters:

+0.3944/+0.3964 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

41.0

Chamfer Length:

0.025 inches

Width:

0.062 inches

Overall Length:

Between 0.200 inches and 0.206 inches

Thread Size:

0.406-56

Bore Diameter:

Between 0.297 inches and 0.303 inches

Depth:

0.062 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Nonstandard

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Steel, qq-s-624, comp e52100-canceled

Material:

Steel comp e52100

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d