

View Online at <https://aerobasegroup.com/nsn/5365-00-927-0184>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Length:**

0.015 inches

**Width:**

0.125 inches

**Overall Length:**

0.130 inches

**Thread Size:**

1/2 in.-28

**Bore Diameter:**

0.395 inches

**Depth:**

0.047 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Slotted face

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Any acceptable

**Process End Location:**

Both ends

**Material:**

Aluminum alloy, ams 4118

**Material:**

Aluminum alloy 2017

**Surface Treatment:**

Cadmium plated

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

T252-d