

View Online at <https://aerobasegroup.com/nsn/5365-00-927-0184>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Length:

0.015 inches

Width:

0.125 inches

Overall Length:

0.130 inches

Thread Size:

1/2 in.-28

Bore Diameter:

0.395 inches

Depth:

0.047 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Any acceptable

Process End Location:

Both ends

Material:

Aluminum alloy, ams 4118

Material:

Aluminum alloy 2017

Surface Treatment:

Cadmium plated

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

Yes - demil/mli

Fig:

T252-d