

View Online at <https://aerobasegroup.com/nsn/5365-00-936-2716>

**Thread Pitch Diameters:**

+1.2360/+1.2390 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

Between 0.040 inches and 0.070 inches

**Overall Length:**

Between 0.235 inches and 0.245 inches

**Diameter:**

Between 0.095 inches and 0.115 inches

**Thread Size:**

1.280-16

**Depth:**

0.220 inches

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Drilled periphery

**Material Hardness Rating:**

Between 32.0 rockwell c and 38.0 rockwell c

**Accommodation Type And Quantity:**

8 holes

**Angle Between Accommodations In Deg:**

45.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Material:**

Steel, ams6322

**Material:**

Steel, ams6322

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d