

View Online at <https://aerobasegroup.com/nsn/5365-00-943-8777>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.060 centimeters

**Width:**

0.120 inches

**Overall Length:**

0.460 inches

**Thread Size:**

15/16 in. -20

**Bore Diameter:**

0.590 inches

**Depth:**

0.120 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Slotted face

**Material Hardness Rating:**

C25 to c33

**Thread Location:**

End opposite drive end

**Accommodation Type And Quantity:**

6 slots

**Angle Between Accommodations In Deg:**

60.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Steel, ams 5613

**Material:**

Steel comp 410

**Surface Treatment:**

Silver

**Surface Treatment:**

Silver plated

**Fsc Application Data:**

Combustion chamfer and duct assembly, aircraft engine, model no. Tf30-p1

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d