

View Online at <https://aerobasegroup.com/nsn/5365-00-949-1643>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

30.0

Chamfer Length:

0.060 inches

Width:

Between 0.250 inches and 0.260 inches

Overall Length:

Between 0.558 inches and 0.578 inches

Thread Size:

3.250-16

Bore Diameter:

Between 2.865 inches and 2.885 inches

Depth:

Between 0.084 inches and 0.260 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Externally slotted

Material Hardness Rating:

Between 26.0 rockwell c and 33.0 rockwell c

Thread Location:

End opposite drive end

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel mil-t-6736 composition 4130 type 1

Material:

Steel mil-t-6736 composition 4130 type 1

Surface Treatment:

Phosphate coated per ss8416

Surface Treatment:

Phosphate coated per ss8416

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d