

View Online at <https://aerobasegroup.com/nsn/5365-01-008-8012>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

Between 0.030 inches and 0.060 inches

**Overall Length:**

2.000 inches

**Diameter:**

Between 3.8734 inches and 3.8739 inches

**End Radius:**

Between 1.9367 inches and 1.9369 inches

**Thread Size:**

3.875-16

**Bore Diameter:**

Between 3.5950 inches and 3.5955 inches

**Depth:**

Between 0.378 inches and 0.402 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unj

**Drive Type:**

Drilled periphery

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

Between 1.7975 inches and 1.7977 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered and rounded

**Process End Location:**

Drive end and end opposite drive end

**Material:**

Aluminum alloy, qq-a-200/3

**Material:**

Aluminum alloy 2024

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d