

View Online at <https://aerobasegroup.com/nsn/5365-01-012-7596>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0 and 45.0

Chamfer Length:

0.015 inches and 0.050 inches

Width:

0.250 inches

Overall Length:

0.480 inches

Thread Size:

3.600-16

Bore Diameter:

3.220 inches

Depth:

0.190 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end and end opposite drive end

Material:

Copper alloy, qq-c-530

Material:

Copper alloy 172 or copper alloy 173

Surface Treatment:

Cadmium and chromate

Surface Treatment:

Cadmium, qq-p-416, type 2, class 2

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d