

View Online at <https://aerobasegroup.com/nsn/5365-01-029-9995>

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.125 inches

Overall Length:

1.500 inches

Diameter:

0.281 inches

Thread Size:

9.250-8

Bore Diameter:

6.750 inches

Depth:

1.000 inches

End Application:

M110 howitzer family

Bore Shape:

Straight

Screw Thread Series Designator:

Buttress

Drive Type:

Drilled face

Material Hardness Rating:

Between 33.0 rockwell c and 38.0 rockwell c

Thread Location:

Both ends

Accommodation Type And Quantity:

4 holes

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

3.875 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Special Features:

6 holes 0.375-24unf-2b 1.000 deep; 4 drive holes counterbored 0.406 diax 1.000 deep

Material:

Steel, qq-t-00825, comp 4140-canceled or steel, qq-t-00825, comp 8740-canceled

Surface Treatment:

Cadmium and chromate

Surface Treatment:

Cadmium, qq-p-416, type 2, class 3

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d