

View Online at <https://aerobasegroup.com/nsn/5365-01-031-3570>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

0.080 inches

**Overall Length:**

0.130 inches

**Thread Size:**

0.625-40

**Bore Diameter:**

Between 0.443 inches and 0.449 inches

**Depth:**

0.050 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, ams 5643, cond a

**Material:**

Steel comp 630

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated, mil-f-14072, finish e300

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

T252-d