

View Online at <https://aerobasegroup.com/nsn/5365-01-035-9505>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.040 inches

**Overall Length:**

0.820 inches

**Diameter:**

0.890 inches

**End Radius:**

0.735 inches

**Thread Size:**

1.750

**Bore Diameter:**

0.890 inches

**Depth:**

0.3765 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unjf

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

0.687 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Material:**

Steel, 4340, mil-s-5000 cond d

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Steel, 4340, mil-s-5000 cond d

**Surface Treatment:**

Cadmium plate, mil-c-8837, type 2 class 3

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Cadmium plate, mil-c-8837, type 2 class 3

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d