

View Online at <https://aerobasegroup.com/nsn/5365-01-039-8715>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

1.000 inches

**Diameter:**

0.280 inches

**Thread Size:**

4.875-12

**Bore Diameter:**

Between 2.440 inches and 2.470 inches

**Depth:**

0.220 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

2.620 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, astm a400

**Material:**

Steel

**Surface Treatment:**

Oxide

**Surface Treatment:**

Black oxide, mil-c-13924, class 1

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d