

View Online at <https://aerobasegroup.com/nsn/5365-01-046-5870>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.082 inches

**Diameter:**

0.078 inches

**Thread Size:**

0.688-40

**Bore Diameter:**

0.312 inches

**Depth:**

0.050 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

0.242 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Any acceptable

**Special Features:**

Counterbored 0.562 in. Min 0.594 in. Maximum dia

**Material:**

Cres astm a582 type 303 cond a

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**Surface Treatment:**

Passivate

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Passivated, qq-p-35

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d