

View Online at <https://aerobasegroup.com/nsn/5365-01-048-3048>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.300 inches

**Diameter:**

0.125 inches

**Thread Size:**

6.219-32

**Bore Diameter:**

Between 5.550 inches and 5.570 inches

**Depth:**

0.156 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

2.930 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Any acceptable

**Special Features:**

Fifteen 0.164-32 unc-3b thread holes equally spaced on face

**Material:**

Steel, qq-s-766, class 304, cond a or cres qq-s-766 cl 302 cond a or cres qq-s-766 cl 305 cond a

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Steel comp 304 or cres qq-s-766 cl 302 cond a or cres qq-s-766 cl 305 cond a

**Material Specification:**

Qq-s-766, class 304, cond a federal specification 1st material response

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated, qq-p-35

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d