

View Online at <https://aerobasegroup.com/nsn/5365-01-048-3048>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Overall Length:

0.300 inches

Diameter:

0.125 inches

Thread Size:

6.219-32

Bore Diameter:

Between 5.550 inches and 5.570 inches

Depth:

0.156 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Drilled face

Accommodation Type And Quantity:

4 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

2.930 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Any acceptable

Special Features:

Fifteen 0.164-32 unc-3b thread holes equally spaced on face

Material:

Steel, qq-s-766, class 304, cond a or cres qq-s-766 cl 302 cond a or cres qq-s-766 cl 305 cond a

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Steel comp 304 or cres qq-s-766 cl 302 cond a or cres qq-s-766 cl 305 cond a

Material Specification:

Qq-s-766, class 304, cond a federal specification 1st material response

Surface Treatment:

Passivate

Surface Treatment:

Passivated, qq-p-35

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d