

View Online at <https://aerobasegroup.com/nsn/5365-01-049-9543>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.125 inches

**Diameter:**

Between 0.069 inches and 0.072 inches

**Thread Size:**

1.594-32

**Bore Diameter:**

1.188 inches

**Depth:**

0.125 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

N special

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

0.656 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Any acceptable

**Material:**

Cres astm a582 type 303 condva

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Cres astm a582 type 303 condva

**Surface Treatment:**

Passivated qq-p-35

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Passivated qq-p-35

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d