

View Online at <https://aerobasegroup.com/nsn/5365-01-050-3766>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.047 inches

Overall Length:

0.562 inches

Diameter:

0.250 inches

Thread Size:

2.625-16

Bore Diameter:

0.938 inches

Depth:

0.188 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Drilled face

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

1.000 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, qq-s-634, comp 1020-canceled

Material:

Steel comp 1020

Surface Treatment:

Cadmium plate qq-p-416 type 1 cl 3

Surface Treatment:

Cadmium plate qq-p-416 type 1 cl 3

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d