

View Online at <https://aerobasegroup.com/nsn/5365-01-050-6094>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.875 inches

**Diameter:**

0.250 inches

**Thread Size:**

3.250-16

**Bore Diameter:**

Between 1.312 inches and 1.328 inches

**Depth:**

0.250 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

1.094 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Any acceptable

**Process End Location:**

Both ends

**Material:**

Steel

**Material:**

Steel

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment:**

Cadmium, qq-p-416, type 2, class 3

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d