

View Online at <https://aerobasegroup.com/nsn/5365-01-066-1364>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

0.078 inches

**Overall Length:**

0.218 inches

**Thread Size:**

0.875-20

**Bore Diameter:**

0.520 inches

**Depth:**

0.090 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

45.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Any acceptable

**Special Features:**

Outside diameter 45 degrees chamfer 0.031 in. Deep

**Material:**

Steel, ams 5643, 17-4ph

**Material:**

Steel comp 630

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated, mil-std-171, finish 5.4.1

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d