

View Online at <https://aerobasegroup.com/nsn/5365-01-070-8334>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

Between 0.520 inches and 0.540 inches

**Diameter:**

Between 0.108 inches and 0.113 inches

**Thread Size:**

1.875-16

**Bore Diameter:**

Between 1.350 inches and 1.370 inches

**Depth:**

Between 0.150 inches and 0.200 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Drilled face

**Thread Location:**

End opposite drive end

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

0.785 inches

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, qq-s-764, type 303, cond a-canceled

**Material:**

Steel comp 303

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated, qq-p-35

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d