

View Online at <https://aerobasegroup.com/nsn/5365-01-073-7592>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Overall Length:

Between 0.130 inches and 0.150 inches

Diameter:

0.109 inches

Thread Size:

1.594-32

Bore Diameter:

Between 1.170 inches and 1.190 inches

Depth:

Between 0.040 inches and 0.080 inches

End Application:

Infrared detecting set, an/aaq-9

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Drilled face

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

Between 0.673 inches and 0.693 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Any acceptable

Material:

Aluminum alloy, qq-a-225/8, alloy 6061, t651

Material:

Aluminum alloy 6061

Surface Treatment:

Anodize

Surface Treatment:

Anodized, mil-a-8625, type 2, class 2

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d