

View Online at <https://aerobasegroup.com/nsn/5365-01-075-5643>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

Between 0.015 inches and 0.025 inches

**Width:**

Between 0.150 inches and 0.170 inches

**Overall Length:**

Between 1.670 inches and 1.690 inches

**Thread Size:**

1.187-12

**Bore Diameter:**

Between 0.840 inches and 0.850 inches

**Depth:**

Between 0.190 inches and 0.210 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unj

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

8 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Special Features:**

Drive end has 4 lock wire holes 0.050 in. Min., 0.070 in. Max. Dia. At 45 degree angle. Externally grooves of assorted shapes and sizes

**Material:**

Steel alloy, ams 5666

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Steel alloy, ams 5666

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d