

View Online at <https://aerobasegroup.com/nsn/5365-01-079-4200>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.020 inches

**Width:**

0.250 inches

**Overall Length:**

0.440 inches

**End Radius:**

1.100 inches

**Thread Size:**

2.500-16

**Bore Diameter:**

2.160 inches

**Depth:**

0.125 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Material:**

Steel, qq-s-763, class 304

**Material:**

Steel comp 304

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated, qq-p-35

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d