

View Online at <https://aerobasegroup.com/nsn/5365-01-095-0288>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.015 inches

Overall Length:

0.188 inches

Diameter:

Between 0.156 inches and 0.161 inches

End Radius:

0.456 inches

Thread Size:

1.437-18

Bore Diameter:

Between 0.900 inches and 0.910 inches

Depth:

0.188 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Drilled face

Thread Location:

Both ends

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

0.594 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel astm a582 ty416 cond a or steel astm a582 type 416 cond t

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Steel astm a582 ty416 cond a or steel astm a582 type 416 cond t

Surface Treatment:

Passivate

Surface Treatment:

Passivated, qq-p-35

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d