

View Online at <https://aerobasegroup.com/nsn/5365-01-096-4287>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

15.0

Chamfer Length:

0.112 inches

Width:

0.047 inches

Overall Length:

Between 0.554 inches and 0.570 inches

Thread Size:

0.875-20

Bore Diameter:

0.672 inches

Depth:

0.100 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Steel sae 1215 or steel 1e937 fscm 11083

Material:

Steel sae 1215 or steel 1e937 fscm 11083

Surface Treatment:

Cadmium or zinc

Surface Treatment:

Cadmium or zinc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d