

View Online at <https://aerobasegroup.com/nsn/5365-01-096-4287>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

15.0

**Chamfer Length:**

0.112 inches

**Width:**

0.047 inches

**Overall Length:**

Between 0.554 inches and 0.570 inches

**Thread Size:**

0.875-20

**Bore Diameter:**

0.672 inches

**Depth:**

0.100 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Slotted face

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Material:**

Steel sae 1215 or steel 1e937 fscm 11083

**Material:**

Steel sae 1215 or steel 1e937 fscm 11083

**Surface Treatment:**

Cadmium or zinc

**Surface Treatment:**

Cadmium or zinc

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

T252-d