

View Online at <https://aerobasegroup.com/nsn/5365-01-102-5919>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

50.0

**Chamfer Length:**

0.100 inches

**Overall Length:**

0.375 inches

**Diameter:**

Between 0.249 inches and 0.255 inches

**Thread Size:**

6.000-12

**Bore Diameter:**

4.800 inches

**Depth:**

0.310 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Drilled face

**Material Hardness Rating:**

Between 35.0 rockwell c and 40.0 rockwell c

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

2.681 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Steel, federal standard 66, aisi/sae 4130 or steel, federal standard 66, aisi/sae 4140

**Material:**

Steel comp 4130 or steel comp 4140

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment:**

Cadmium, qq-p-416, type 2, class 2

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d