

View Online at <https://aerobasegroup.com/nsn/5365-01-102-5919>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

50.0

Chamfer Length:

0.100 inches

Overall Length:

0.375 inches

Diameter:

Between 0.249 inches and 0.255 inches

Thread Size:

6.000-12

Bore Diameter:

4.800 inches

Depth:

0.310 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Drilled face

Material Hardness Rating:

Between 35.0 rockwell c and 40.0 rockwell c

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

2.681 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Steel, federal standard 66, aisi/sae 4130 or steel, federal standard 66, aisi/sae 4140

Material:

Steel comp 4130 or steel comp 4140

Surface Treatment:

Cadmium and chromate

Surface Treatment:

Cadmium, qq-p-416, type 2, class 2

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d