Externally Threaded Ring - Page 1 of 2

View Online at https://aerobasegroup.com/nsn/5365-01-105-1512



Thread Class:
3a
Thread Direction:
Right-hand
Casehardening Indicator:
Not casehardened
Chamfer Angle In Deg:
45.0
Chamfer Length:
0.040 inches
Width:
Between 0.090 inches and 0.100 inches
Overall Length:
0.375 inches
Thread Size:
0.562-18
Bore Diameter:
Between 0.2375 inches and 0.2395 inches
Depth:
0.120 inches
Bore Shape:
Straight
Screw Thread Series Designator:
Unjf
Drive Type:
Slotted face
Accommodation Type And Quantity:
2 slots
Angle Between Accommodations In Deg:
180.0
Beveled Thread:
Not included
Bore Annular Internal Serration:
Included
Setscrew Locking Notch:
Not included
Bore Edge Process:
Chamfered
Process End Location:
Both ends
Material:
Steel, ams 5643, 17-4ph

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Externally Threaded Ring - Page 2 of 2

Material:

Steel comp 630

Surface Treatment:

Passivate ep3204 fscm 28652

Surface Treatment:

Passivate ep3204 fscm 28652

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d

